



Mablex® 319F

Ravago Manufacturing Europe - Polycarbonate + ABS

General Information

Product Description

PC/ABS Blend 20% glass fibre reinforced improved flowability, also available (LO) low odour & VOC to meet all global automotive OEM specification

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Features	• High Flow	• Low Odor	
Uses	• Automotive Applications		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.27	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	14	g/10 min	ISO 1133
Molding Shrinkage	0.20 to 0.30	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	70.0	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	5200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m ²	ISO 179
Notched Izod Impact Strength			ISO 180/A
-30°C	5.0	kJ/m ²	
23°C	9.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed)	125	°C	ISO 75-2/A
Vicat Softening Temperature			
--	134	°C	ISO 306/B50
--	142	°C	ISO 306/A50
Ball Pressure Test (75°C)	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	33	kV/mm	IEC 60243-1
Comparative Tracking Index	200	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate ²	35	mm/min	ISO 3795
Flame Rating			UL 94
1.6 mm	HB		
3.2 mm	HB		
Glow Wire Flammability Index (2.0 mm)	650	°C	IEC 60695-2-12